



CERTIFICATE

Welding of railway vehicles and components
according to EN 15085-2

ZE-16083-01-00-EN15085-2016.0284.002

DVS ZERT hereby certifies that the company

**Dessauer
Schaltschrank- und Gehäusetechnik GmbH
Alte Landebahn 17
06846 Dessau-Roßlau
GERMANY**

fulfills the requirements
for the scope according to

EN 15085-2 certification level CL1

in the range indicated on the reverse.

validity: 28.11.2017 until 30.10.2019

Düsseldorf, 28.11.2017
Place and date of issue

Dipl.-Ing. Arlt
Lead Assessor

Dipl.-Ing. Gurschke
Head of certification body

Scope of the certificate

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Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
131	23	t = 3 - 10 mm	-
135	1.2 1.2/8 1.2/8, 8 8	t = 1.5 - 8 mm t = 1 - 3 mm t = 1 - 10 mm t = 1 - 10 mm	FW BW FW BW
141	22 22 23 8 8	t = 1.5 - 10 mm t = 3 - 10 mm t = 2 - 4 mm t = 1 - 4 mm t = 1.5 - 3 mm	BW FW - FW BW
15	1.1	t = 1.5 - 2.5 mm	corner seams
21	1.1 1.2, 22 8	t = 1.5 - 2 mm t = 2 mm t = 1.2 - 4 mm	- - -
23	8	-	M6
785	1.1 8.1	t = 6 mm D = 3 - 8 mm t = 6 mm	M6 M6

Area of Application:

- New construction of assemblies and components for rail vehicles.
Assemblies: switch cabinets and equipment boxes

Responsible Welding Coordinator(s):

Hans-Henrie Föse (IWE)

born: 16.08.1958

Deputy with equal rights:

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Representative:

Niels Hein (IWS)

born: 16.02.1980

Remarks:

The conditions to carry out the welder tests and the operator tests acc. to ISO 9606-1, ISO 9606-2 and ISO 14732 for Mr. Hans-Henrie Föse (IWE) exist.

responsible for design:
- Mr. Daniel Ludwig (EWE)

registration ON EN15085:

DVSZERT/15085/CL1/284/0A1/16

General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.